



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3729-1
Job Sheet 167021



Part No: D3729-1

Job Qty: 1 ea

Part Name: Step Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 10/27/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

DWG REV B

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/26/17	0.00	0.00	Start Up Waterjet1		
100	Waterjet	1 pcs		10/26/17	0.00	0.94	Waterjet1		
110	QC	1 pcs		10/26/17	0.00	0.00	QC2		
120	QC	1 pcs		10/26/17	0.00	0.00	QC8		
130	Small Fab	1 pcs		10/26/17	0.00	0.00	Small Fab		<i>MCL DAS 38</i>
140	QC	1 pcs		10/26/17	0.00	0.00	QC5		<i>2017-10-26 38</i>
150	HandFinish	1 pcs		10/27/17	0.00	0.51	HandFinish1		<i>2017-10-26 38</i>
160	QC	1 pcs		10/27/17	0.00	0.00	QC3		<i>2017-10-26 38</i>
170	Packaging	1 pcs		10/27/17	0.00	0.00	Packaging3		<i>2017-10-26 38</i>
180	QC21-SA	1 Ea		10/27/17	0.00	0.00	QC21		<i>2017-10-26 38</i>

Part Op 100 - 1-Cut as per Dwg D3729 Dwg Rev: _____ Prog Rev: _____ 2- Deburr if necessary
Descriptions: 130 - 1- open holes to finish size as per dwg D3729 2- Deburr if necessary 3- grind water jet marks all around bracket smooth ****do not grind inside where step extrusion goes****

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.500X05.000	1	25	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Bracket	4.380inches ± 0.030	4.410 4.350	Product	
2	Step Bracket	11.500inches ± 0.030	11.530 11.470		
3	Step Bracket	3.500inches ± 0.030	3.530 3.470		
4	Step Bracket	0.750inches ± 0.030	0.780 0.720		
5	Step Bracket	2.520inches + 0.010 - 0.000	2.530 2.520		
6	Step Bracket	1.400inches ± 0.030	1.430 1.370		
7	Step Bracket	0.257inches + 0.006 - 0.001	0.263 0.256	<i>.257</i>	
8	Step Bracket	0.159inches	0.164	<i>.159</i>	

		+ 0.005 - 0.001	0.158
9	Step Bracket	0.625inches $\pm$ 0.010	0.635 0.615
10	Step Bracket	0.625inches $\pm$ 0.010	0.635 0.615
11	Step Bracket	1.250inches $\pm$ 0.010	1.260 1.240
12	Step Bracket	0.440inches $\pm$ 0.010	0.450 0.430
13	Step Bracket	0.576inches $\pm$ 0.010	0.586 0.566
14	Step Bracket	2.000inches $\pm$ 0.010	2.010 1.990
15	Step Bracket	1.000inches $\pm$ 0.010	1.010 0.990
16	Step Bracket	0.500inches $\pm$ 0.010	0.510 0.490
17	Step Bracket	0.675inches $\pm$ 0.010	0.685 0.665

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180	QC21-SA	1 Ea		10/27/17	0.00	0.00	QC21	

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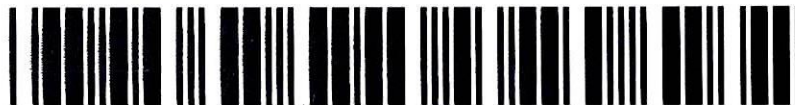
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.500X05.000	1	12	0	0

Part Specifications

Specifications could not be found.

Plex 10/23/17 10:59 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S003150



Step Bracket

PART NO: D3729-1

Revision:

Operation: Start up Operation

Quantity: 1

Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Mfg Date: 10/27/17

Job No: 167021

DART AEROSPACE LTD		Work Order: 167021
Description: Step Bracket		Part Number: D3729-1
Inspection Dwg: D3729 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.257	+0.006/-0.001					
Ø0.159	+0.005/-0.001					
4.38	+/-0.030	4.393	1			
11.50	+/-0.030	11.50	1			
0.625	+/-0.010					
0.625	+/-0.010					
1.250	+/-0.010					
3.50	+/-0.030	3.50	1			
0.750	+/-0.010	.759	1			
2.520	+0.010/-0.000	2.520	1			
0.440	+/-0.010					
0.576	+/-0.010					
2.000	+/-0.010					
1.000	+/-0.010					
0.500	+/-0.010					
1.40	+/-0.030	1.418	1			
0.675	+/-0.010					

Measured by: [Signature]	Audited by: DAS 38	Prototype Approval:	N/A
Date: 17/10/27	Date: NOV 02 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.17	New Issue	KJ/DD [Signature]	[Signature]